

Disclosure



THE CARDIAC TEST –
THE MAMMOGRAM OF THE HEART...





- I. My work is directly supported by David Bobbett and his Irish Heart Disease Awareness charity (http://www.IHDA.ie/)
- 2. No financial ties to the heart imaging industry (!)

PART 1

Engineering Problem Solving - Just a Primer

Contrasting Worlds...





Massive research effort to understand key root causes and prevent failures. Stunning progress in face of increasing complexity: outcomes improved by factor of ~60

Imperative that RC is found and resolved.
Resolution is crucial for good business.

Contrasting Worlds...





➤ Massive research effort to understand key root causes and prevent failures. Stunning progress in face of increasing complexity: outcomes improved by factor of ~60

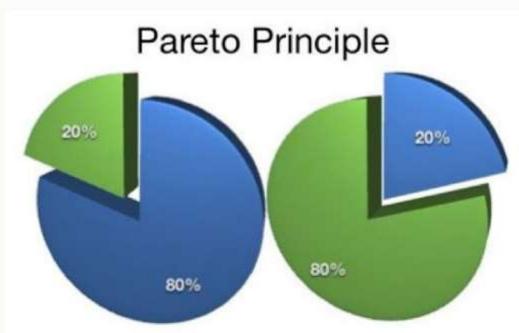
Massive research effort to understand root causes and *mitigate* failures. Some notable wins. But CVD morbidity is rising. Obesity & Diabetes exploding

Imperative that RC is found and resolved.Resolution is crucial for good business.

RC is not the focus - resolution neglected.
Patching-up Strategy is excellent for business.

Rule Zero: Always Honor Pareto





20% of the input (time, resources, effort) accounts for 80% of the output (results, rewards)

Know your ABC: Kepner Tragoe "Is - Is Not" Analysis



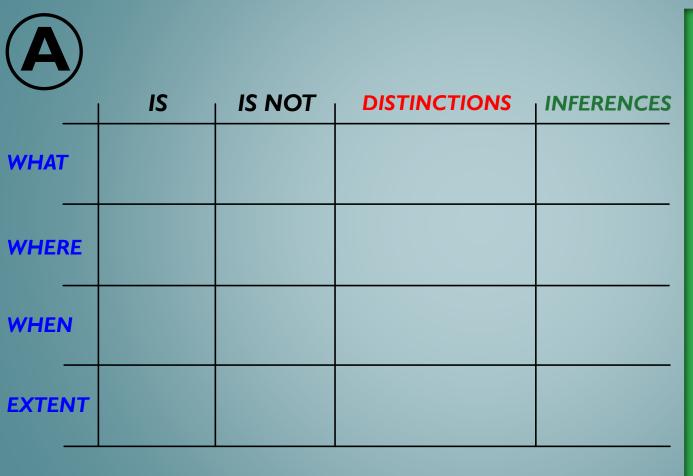
Know your ABC: Kepner Tragoe "Is - Is Not" Analysis WHAT WHERE

WHEN _______EXTENT

Know your ABC: Kepner Tragoe "Is - Is Not" Analysis

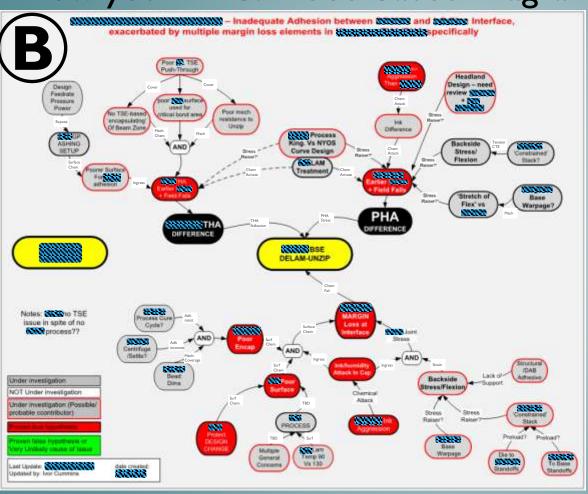
	IS	IS NOT	DISTINCTIONS	INFERENCES
WHAT				
WHERE				
WHEN				
EXTENT				

Know your ABC: Kepner Tragoe "Is - Is Not" Analysis

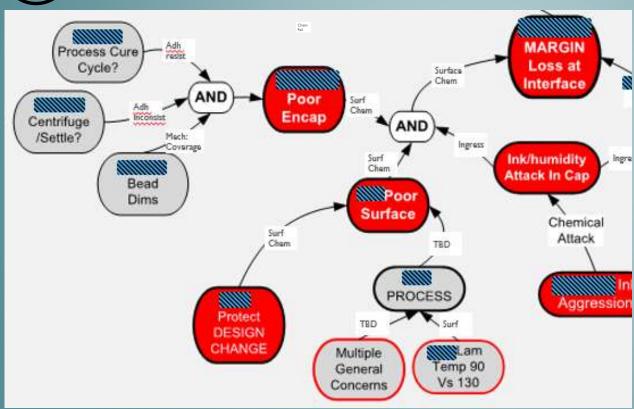


Integrate the Logic

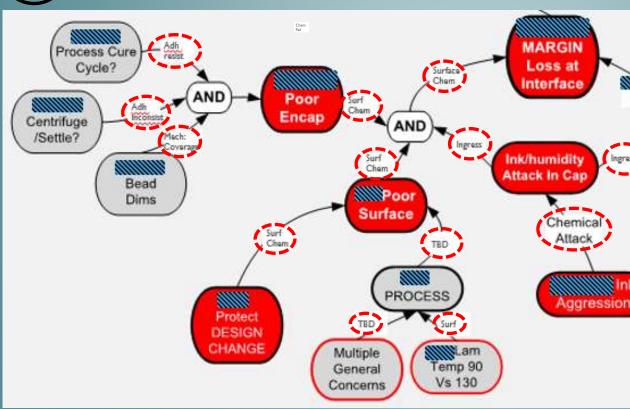
- Analyse "Correlations"
- Scrutinise "Coincidences"
 - Highlight the conflicts
- Prioritise the Likely Causes



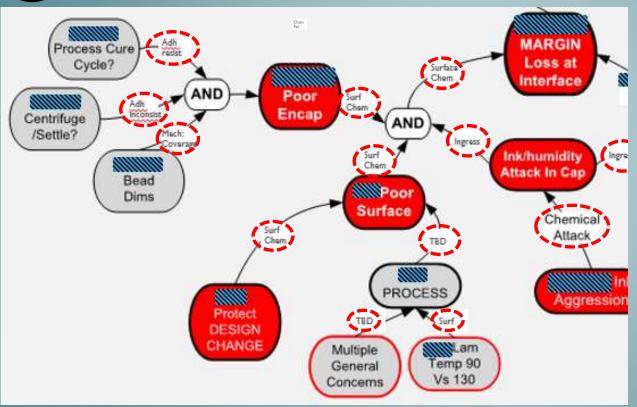












Integrate the Mechanisms

- Ensure sound science
- Leverage team expertise
- Highlight conflicts
- Prioritise the Likely Causes
- Downgrade unlikely Hypotheses!

Know your ABC: **C** – Hypothesis For/Against Tool

ALLYDOTH FOLK	EVIDENCE FOR	THE FALCE ACAINIST	4.671.011	
(HYPOTHESIS)	EVIDENCE FOR	EVIDENCE AGAINST	ACTION	
SHF ingressing one time from wetted interface else of topside fence	Autopsy from late Jan 71 to 300 wed residue under fence - SHF? Or ink? Fall from Qual B had SHF viable around fence?	Possibly that autopsy monrect - now confident in it? In initial analysis mought was HIT related issue (soaking HIT stack) BUT then he noticed ink under fence, changing dianos	Multiple condition extreme overnight test NEED Autopsy of latest fails Add ink to now passing fails (Q6+Q8) - rule in/out feace. Research previous autopsy again	
	Falls are in CSA testing in early life - if autopsy correct, seems not possible that this is from ink travel AND ingress in first hour in printer? Checked and PHA don't get ink in Fence area for 1h+ printing		Does LPQAVS PHA have ink around the board after printer 40+ pages	
	Only seen in older/aged parts (not at LPQ or other testing in Ireland?)	Qual 8 at the printer had issue at CSA? Same error code - ending in 23 (VPP) DM/O testing Qual 6 PHA for Hue banding i.e. same age	age versus Barry and Autopsy to clarify this CSA fail should be included in analysis Need to capture on assert fails code versus cause	
	Environment shipping conditions apply in BPD/Printer build testing (humdity, sealed container, wet SHF) - long term shipping.	PHISH testing IRL/VNC had shipping experience at environment conditions. (Start up and 40p test, 40 Printers) per printer build. Clare E shipping test (64 units and 1p printed) - no fails	How many PHISH testing completed for MP2 - K out issue;	
	Environment testing conditions apply in BPD/Printer build testing (humdity, sealed container, wet SHF) TRT (but different fail code: Qual 6)	Recovery Test - no VPPs fails EWST - any fails? Mech life testing? EMUNDW? (Qual 6 & 8 weeks)	What owther environment testing is completed WW -	
	Seen Primarily in MP2 and PP -	E-10-11-11-11-11-11-11-11-11-11-11-11-11-	Contractor of the Contractor	
	Loose correlation with LPQ E-Test spikes on Qual 4, Qual 67, Qual 72 and Qual 87 - not in Qual 5 (no SHF) - not really seen in 1,2,3 until repull - then seen Q1; xx%, Q2; yx%, Q3; zz% Observation that lowest level seen in QX and this was driest appearance	No correlation in Qual 1, 2,3? Doesn't correlate with visual SHF.	Test Qual 5 when test ready Need LPQ Etest data (+repull data)	
	Historical Knowledge. Ink-type fluid soaking key interface and sealed up / shipped like that (sauna-like experience?)	IRL has had similar exposure to this sauna-like experience? but no fails. Gen II have no issue - BUT how much on board?? Does Board coating give the margin?	Find out from Gill - Nigel this ere Barry to check coverage on viasifience coverage	
	We have non-encapsulent PCA boards - exposure to SHF ingress? Does CuHd same board but no issue suggest SHF is a factor?	CUHd Zim also has non-covered - but latter has no SHF / diff ink. Gen II does wet ship	How wet gen II7 (how wet is the SHF process) How do gen II ship, shipped down, sealed.	
Fence problem (coverage/integrity) (causing	Fence process on Qual 4 not as stable —fence coverage bit worse.	Best fence Visually on Q6 and Q8 had talks TS and BS (Qual 5-7 solder optimisation	Was Qual 1-3 fence coverage OK?	

Know your ABC: **C** – Hypothesis For/Against Tool

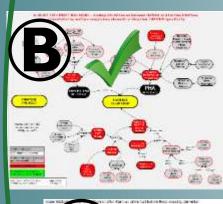
Issue Statements: Air in K Channel after Start-up prime but before Boss causing starvation

(HYPOTHESIS)	EVIDENCE FOR	EVIDENCE AGAINST	ACTION	
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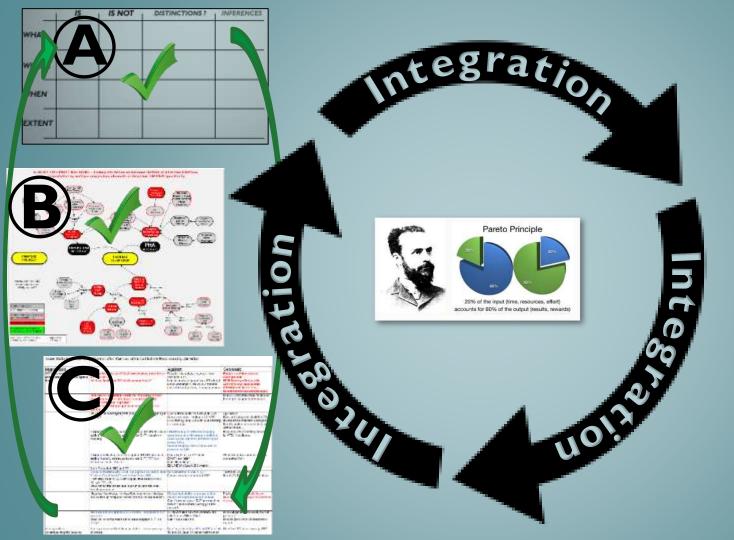
Integrate the Hypotheses

- Weigh up evidence base
- Leverage team expertise
- Scrutinise conflicts
- Prioritise Best Hypotheses
- Kill the Weak hypotheses!

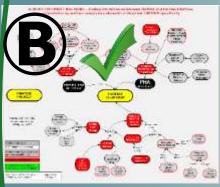




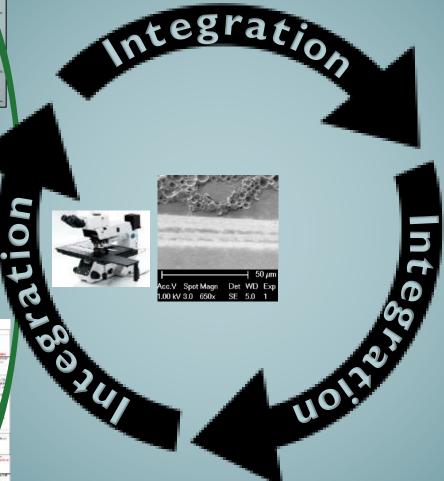




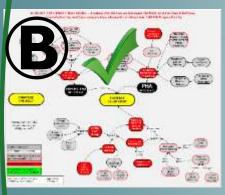




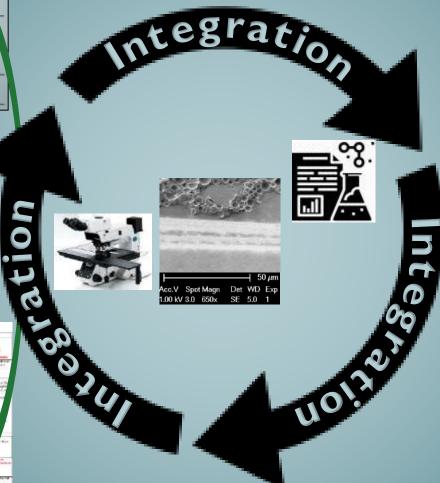




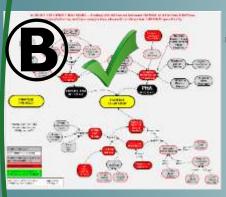




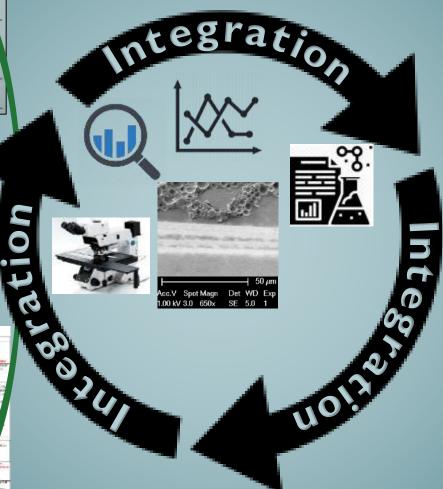




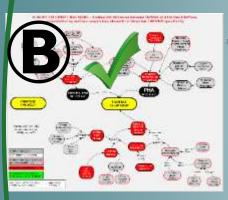




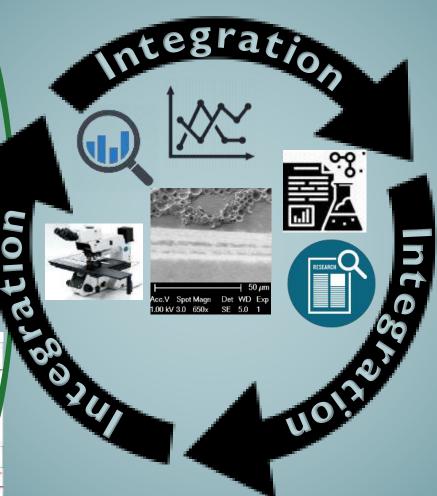




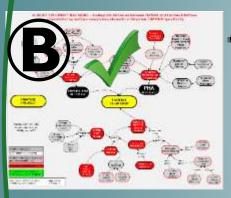








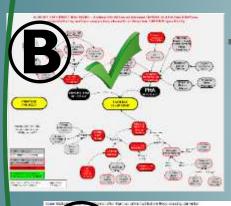








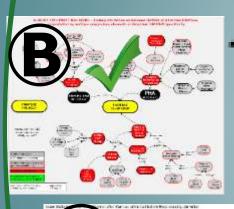








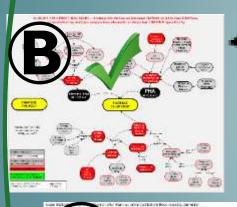






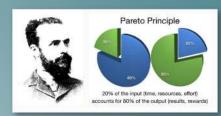














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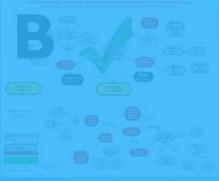




















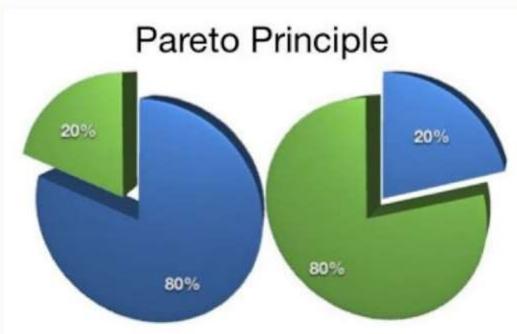
PART 2

Engineering Problem Solving

- for Heart Disease

Rule Zero: Always Honor Pareto





20% of the input (time, resources, effort) accounts for 80% of the output (results, rewards)



A Kepner Tragoe IS / IS NOT Excerpt for CVD

Kepner Tragoe - St	tate the problem, Analize the Logic:	-		YI Z	
CVD and MI - Huge in	crease in Modernised Humans over Past (Century			
	IS	IS NOT	DISTINCTIONS	INFERENCES	UNLIKELY
WHAT	What similar objects could reasonably have the deviation, but do not? What other deviations could reasonably be observed, but are not?		What is different, odd, special, or unique about the IS compared with the IS NDT?		
What specific object has the declation?	Primarily "Modernized Humans"	Traditional Humans e.g. Kitavans	Insulin Levels / IR	Insulin dynamics	ApoB / LDL-P ?

A Kepner Tragoe Excerpt for CVD

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Kepner Tragoe - State the problem, Analize the Logic:								
CVD and MI - Huge increase in Modernised Humans over Past Century								

	IS	IS NOT	DISTINCTIONS	INFERENCES	UNLIKELY
WHERE	Where else could the object be when the deviations observed, but is not? Where else could the deviation be incested on the object, but is not?			·	
Where is the devision on the object?	Arteries	Veins	Oxygenation / Pressure / Vasa Vasorum	Vladimir Subbotin's Hypothesis (!)	Vein Design

A Kepner Tragoe Excerpt for CVD

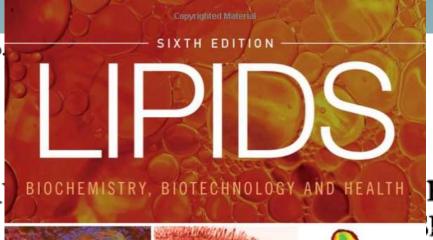
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DIETARY LIPIDS AND CORONARY HEART DISEASE: OLD EVIDENCE, NEW PERSPECTIVE

Michael I. Gurr

A Kepner Tragoe Excerpt for CVD

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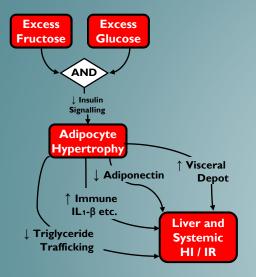
DIETAR' DISEASE: HEART PECTIVE



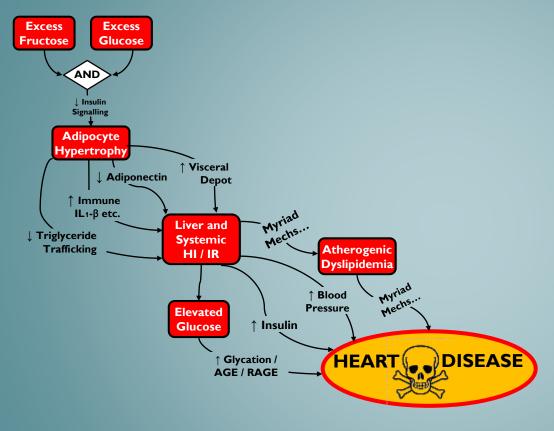
B Root Cause Diagram Excerpt for CVD

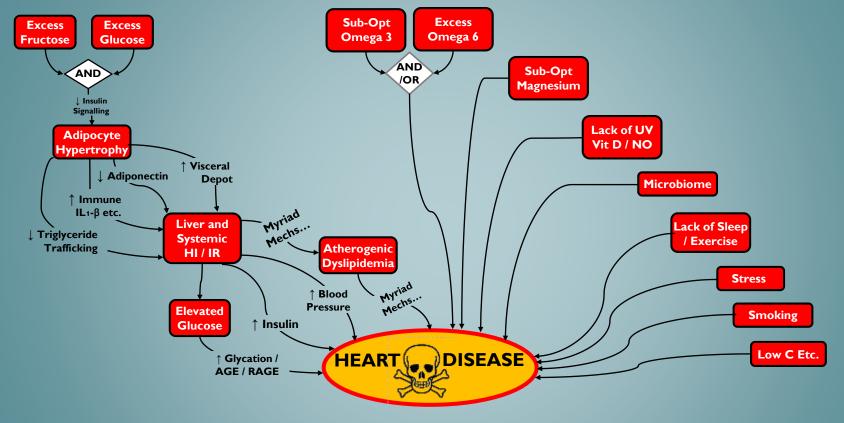


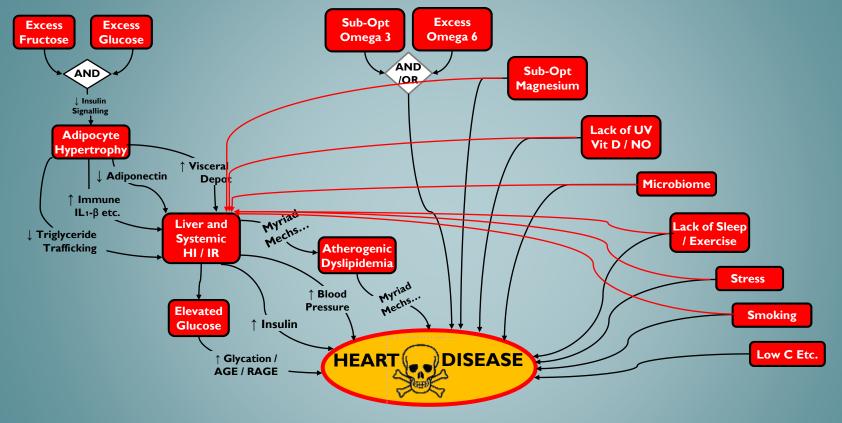


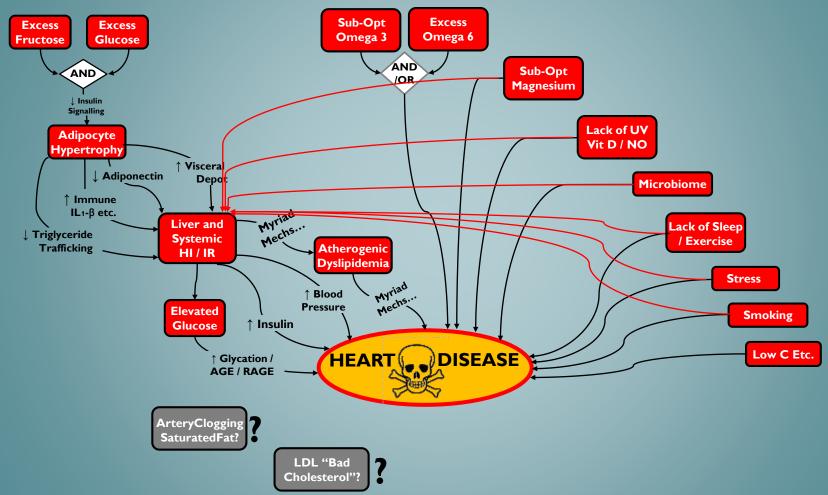












	HYPOTHESIS	EVIDENCE FOR	EVIDENCE AGAINST
1	AYPERINSULINEMIA - MSULINEMIA RESISTANCE	Overwhelming COMPARATIVE/ASSOCIATIONAL evidence from case-control, prospective observational, epidemiological, ecological and other comparative studies. Hazard ratios impressive and consistent.	Insuliname patients lack expected degree of issue?
		Overwhelming MECHANISTIC evidence from scientific literature - HI/IR interacts through myriad pathways that exacerbate and drive CVD & MI. Also, what drives HI/IR consistently can be shown to link intimately to processes which drive CVD & MI	
		EXPERIMENTAL evidence from animal and other studies in support	N/A
		EXPERIMENTAL evidence from pharmaceutical RCT's is limited - improving insulin dynamics has not been really targeted	n/A
		OTHER - longest lived organisms unified by lower Insulin / IGF-1 etc.	
		Blah Blah Blah	

Issue Statement: Primary Root Causes and Solutions for Premature CVD and MI need to be Prioritised					
	HYPOTHESIS	EVIDENCE FOR	EVIDENCE AGAINST		
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		Overwhelming MECHANISTIC evit om scientific literature - HI/IR interacts through myriad p CVD & MI. Also, what drives H/ intimately to proc	Inva		
		EXPERIMENTAL evidence animal and other studies in support	NA		
		EXPERIMENTAL evidence from pharmaceutical RCT's is limited - improving insulin dynamics has not been really targeted	NA		
	2	OTHER - longest lived organisms unified by lower Insulin / IGF-1 etc.			
		Blah Blah Blah			

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	MYPERINSULINEMIA - INSULINEMIA RESISTANCE	Overwhelming MECHANISTIC evid om scientific literature - HI/IR interacts through myriad p cVD & MI. Also, what drives HI intimately to proceed the company of the company o	75/A
	335	EXPERIMENTAL evidence animal and other studies in support	PUA
	Hyper PES	EXPERIMENTAL evidence from pharmaceutical RCT's is limited - improving insulin dynamics has not been really targeted	N/A
		OTHER - longest lived organisms unified by lower Insulin / IGF-1 etc.	
		Blah Blah Blah	
2	"BAD CHOLESTEROL"	COMPARATIVE/ASSOCIATIONAL evidence from prospective observational, epidemiological, ecological and other comparative studies.	
	37	MECHANISTIC evidence from scientific literature	
	ON BAD	EXPERIMENTAL evidence from pharmaceutical RCT's and nutritional interventions - LDL drops in population, event rates are lowered	
		Blah Blah Blah	A STATE OF THE STA

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1	A PERINSULINEMIA - INSULINEMIA RESISTANCE	Overwhelming MECHANISTIC evid om scientific literature - HI/IR interacts through myriad p cVD & MI. Also, what drives HI intimately to proceed the company of the company o	TRJA
	335	EXPERIMENTAL evidence animal and other studies in support	NUA
	HINER - II RESI	EXPERIMENTAL evidence from pharmaceutical RCT's is limited - improving insulin dynamics has not been really targeted	n/A
		OTHER - longest lived organisms unified by lower Insulin / IGF-1 etc.	
		Blah Blah Blah	
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	**************************************	MECHANISTIC evidence from pharmaceutical RCT's and nutritional interventions - LDL drops in population, event rates are lowered	
		Blah Blah Blah	A 20 C C C C C C C C C C C C C C C C C C

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issue,	HYPOTHESIS	EVIDENCE FOR	EVIDENCE AGAINST
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	\$ 3 6 ° °	EXPERIMENTAL evidence animal and other studies in support	N/A
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	EXPERIMENTAL evidence from pharmaceutical RCT's is limited - improving insulin dynamics has not been really targeted	N/A
	F	OTHER - longest lived organisms unified by lower Insulin / IGF-1 etc.	
		Blah Blah Blah	
2	CHOLESTEROL.		* Hazard ratios not impressive and inconsistent. * Many studies show no relationship of any note. * Case-control generally no LDL difference between diseased and well. * Even in FH, prematurely diseased have same LDL as those aging healthily * In "20 studies, calcification extent didn't correlate with LDL levels * In autopsies, atherosclerosis extent didn't correlate with LDL levels Blah BlahBlah.
	273	MECHANISTIC evice no ntific literature	LDL lipoproteins glycated, damaged or modified would make sense - but latter due to effect of other genuine causes
	840 C.	EXPERIMENTAL evidence from pharmaceutical RCT's and nutritional interventions - LDL drops in population, event rates are lowered	Multiple analyses show that event-reduction extent does not correspond to LDL-lowering extent across individuals These analyses show that ferritin, CRP and other trial measures DO.
		- coc drops in population, event rates are ionared	actually track in dose-response fashion

	tatement. Finally Nooi	Causes and Solutions for Premature CVD and MI need to	be Prioritised
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	386	EXPERIMENTAL evidence animal and other studies in support	NUA
	HYPER . 11	EXPERIMENTAL evidence from pharmaceutical RCT's is limited - improving insulin dynamics has not been really targeted	nya
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	200	MECHANISTIC evidence in the interesting of the inte	LDL lipoproteins glycated, damage of allfied would make sense - but latter due to effect of other gas are caused.
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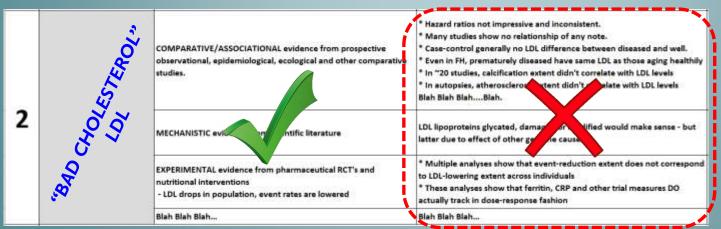
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Issue S	Issue Statement: Primary Root Causes and Solutions for Premature CVD and MI need to be Prioritised				
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		OTHER - longest lived organisms unified by lower Insulin / IGF-1 etc.			
		Blah Blah			







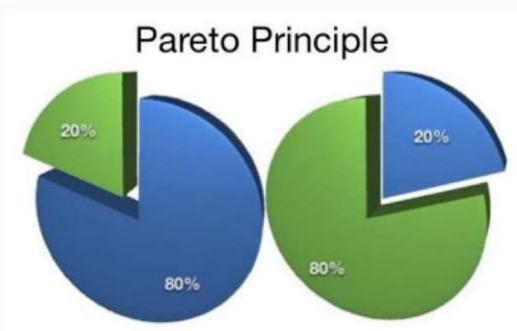
PART 3

Heart & Chronic Disease

- the Solution Space

Always Honor Pareto





20% of the input (time, resources, effort) accounts for 80% of the output (results, rewards)

CAUSE	DO	DON'T DO	MAIN MECHS
Excess Fructose Glucose	How to Eat LCHF		Insulin Resistance Hyperglycemia Inflammatory vectors Etc.

CAUSE	DO	DON'T DO	MAIN MECHS
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Sub-Optimum Magnesium			Biochemical Basics

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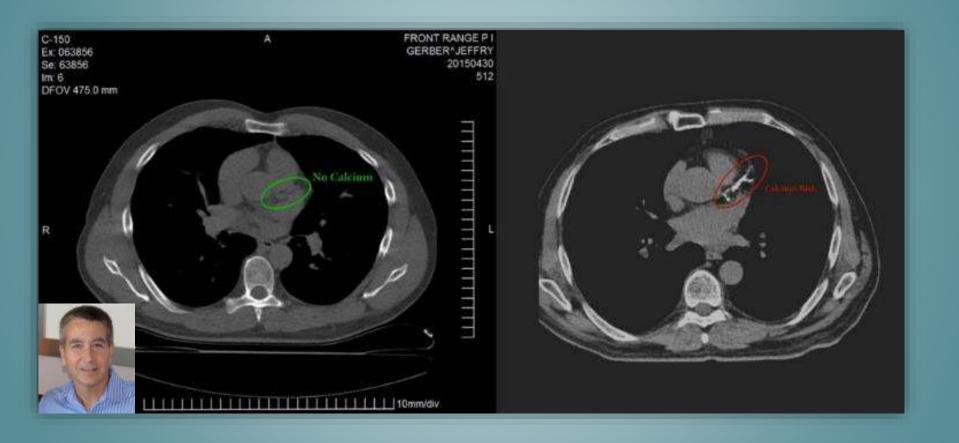
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And so on	Move on down the Pareto		Many and varied

PART 4

If you Don't Measure It

- it Don't Get Fixed

CAC: THE MASTER MEASURE



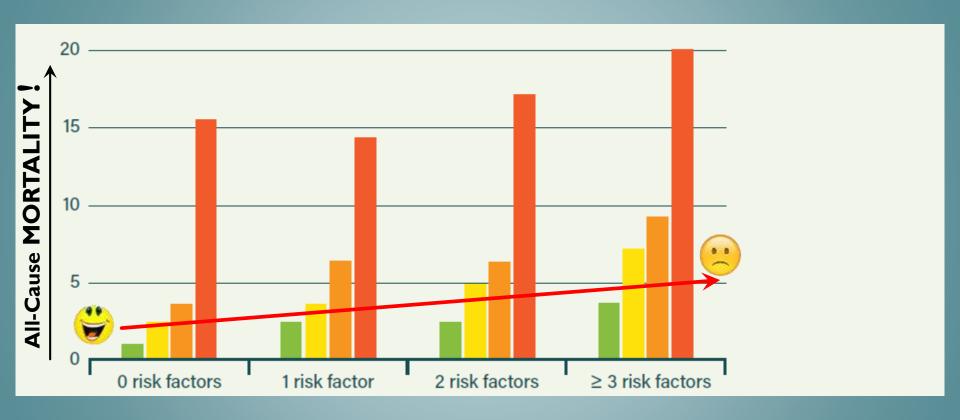
CAC: THE MASTER MEASURE

Calcium Score	Risk Equivalent	10-Year Event Rate, %
0	Very low	1.1-1.7
1-100	Low	2.3-5.9
101-400	Intermediate	12.8-16.4
>400	High	22.5-28.6
>1000	Very high	37

Reproducible and quantifiable

Based on 100's of thousands of subjects

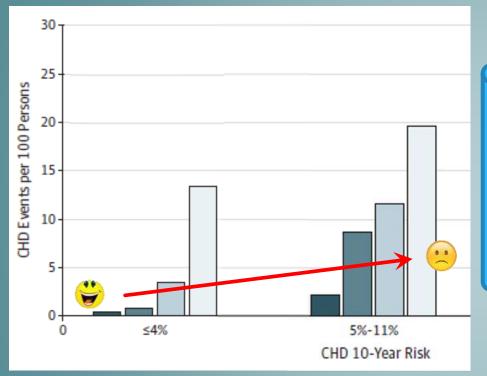
CAC: THE MASTER MEASURE – Always Performs



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CAC: THE MASTER MEASURE - Feb 8th 2017 Study

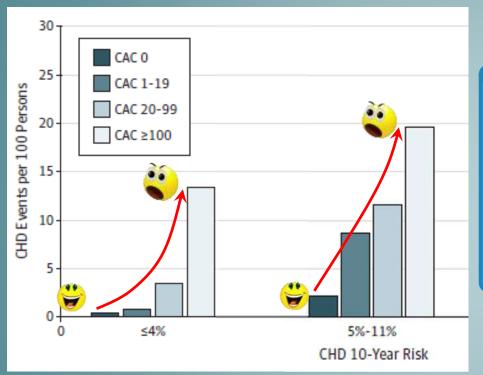


- > Adults aged 32 to 46 followed
- ➤ Mean event follow-up 12.5 years
- > CAC score makes a farce of "risk factors"
- > ...because it ain't guessing.

"Association of Coronary Artery Calcium in Adults Aged 32 to 46 Years With Incident Coronary Heart Disease and Death"

JAMA Cardiol. doi: 10.1001/jamacardio.2016.5493 Published online February 8, 2017.

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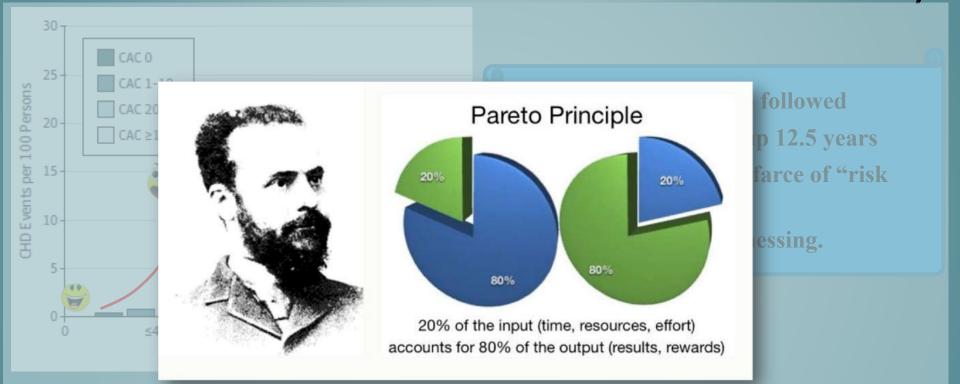


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- * All Bloods Good
- * Treadmill Stress Tests/ECG
 - Fittest 10% for age



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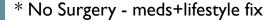
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- * Resolved his disease process
- * Founded www.IHDA.ie
- * Funded The Widowmaker Movie
- *Total Philanthropy







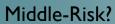
Middle-Risk?





Middle-aged?







Middle-aged?

The **Ultimate** Decider

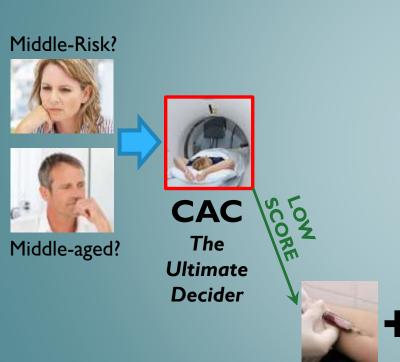










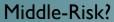




5-7 years...











Middle-aged?



The Ultimate Decider





CAC



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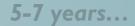


The Ultimate Decider

PP Insulin Level
PP Glucose / A I c
Trig/HDL ratio
GGT / Ferritin
Blood Pressure
Adiponectin
Homocysteine
sdLDL, ApoB/ApoA I
Etc. etc.











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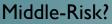
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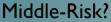
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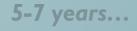


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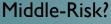
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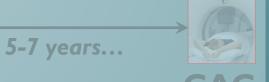






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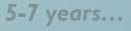














CAC

